

**Work Order ID 48368**

Friday, June 26, 2009 10:47:25 AM



Page 1

Item ID: D3579-046

Accept



Setup Start



Revision ID: C

Stop



Item Name: Shoulder Harness

Start Date: 7/15/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3579	Rev C								

100

0.00



PURCHASING

Purchasing

Memo

Purchasing

Issue P/O: 89120209/06/03 P/N: 5-01-2J0701 ☐ Possible  
supplier: Schoth Safty Products ☐ Certificate of conformaty is required

0.00

(8)

110

0.00



Receive &amp; Inspect for Damage &amp; Mat'l Certs

Packaging

Memo

Packaging

Ensure certificate of conformity is attached

0.00

P 9/7/2 (8)

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

Quality Control

0.00






= 750167/2



(8)

# Work Order ID 48368


Friday, June 26, 2009 10:47:25 AM


Page 2


Item ID:	D3579-046	Accept		Setup	Start	
Revision ID:	C				Stop	
Item Name:	Shoulder Harness					
Start Date:	7/15/2009	Start Qty:	8.00		Cust Item ID:	
Required Date:	8/3/2009	Req'd Qty:	8.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	Small Fab	0.00				8	9/7/2	SD	
	Small Fab					SP 0967/08 88			
Small Fab	Memo	0.00							
	Apply Decals as per Dwg 3579 Using 3M Marine Adhesive AR 5200 BATCH: <del>52226</del> H 103081		3M						

140	QC5- Inspect part completeness to step on W/O	0.00							
	QC					⇒ 8 09/07/08 (K8)			
Quality Control	Memo	0.00							

150	Identify as per dwg & Stock Location: 272A	0.00							
	Packaging					9/7/8 SD (82)			
Packaging	Memo	0.00							

**Work Order ID 48368**

Friday, June 26, 2009 10:47:25 AM



Page 3

Item ID: D3579-046

Accept



Setup Start



Revision ID: C

Stop



Item Name: Shoulder Harness

Start Date: 7/15/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/09  
MF 09-07-09

# Picklist Print

Page 1

Friday, June 26, 2009 10:47:25 AM

Work Order ID: 48368



Parent Item: D3579-046RevC



Parent Item Name: Shoulder Harness



Start Date: 7/15/2009

Required Date: 8/3/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3569-3RevA 		Manufactured	No			110	Each	0.0000	8.0000			
Decal 5-01-2J0701 		Purchased	No			130	Each	0.0000	8.0000			
SHOULDER HARNESS RH												

SB 09/07/07 (8)

M 47626

(8)

Date: Wednesday, 03/06/2009 10:50:31 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SHOULDER HARNESS
<b>Job Number</b>	: 48368		
<b>Estimate Number</b>	: 12850		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D3579046
<b>This Issue</b>	: 03/06/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3579 REV C
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 47534	<b>Drawing Revision</b>	: C
	<b>Type</b>	<b>Material</b>	:
	: PURCHASED PARTS	<b>Due Date</b>	: 30/06/2009
<b>Written By</b>	:	<b>Qty:</b>	8 Um: Each
<b>Checked &amp; Approved By</b>	: <u>Julie Dawson</u>		
<b>Comment</b>	: Est Rev:A New Issue 07-04-27 JLM Est Rev:B Added Decals 07-07-06 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O:

8910

P/N: 5-01-2J0701

Possible supplier: Schoth Safty Products

Certificate of conformaty is required

C209/06/03

⑧

2.0	✓ 5012J0701	SHOULDER HARNESS RH
-----	-------------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

SHOULDER HARNESS LH

3.0	✓ PACKAGING 1	PACKAGING RESOURCE #1
-----	---------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S09/07/08 (x8)

5.0	D35693	Decal
-----	--------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

DECAL

Batch: B 47626

88

09/07/07

⑧

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 03/06/2009 10:50:31 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 48368

Part Number: D3579046

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Apply Decals as per Dwg 3579 Using 3M Marine Adhesive

AR

3M 5200

BATCH:

M 103081

X

SB 09/07/08

(8)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 09/07/08

(8)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

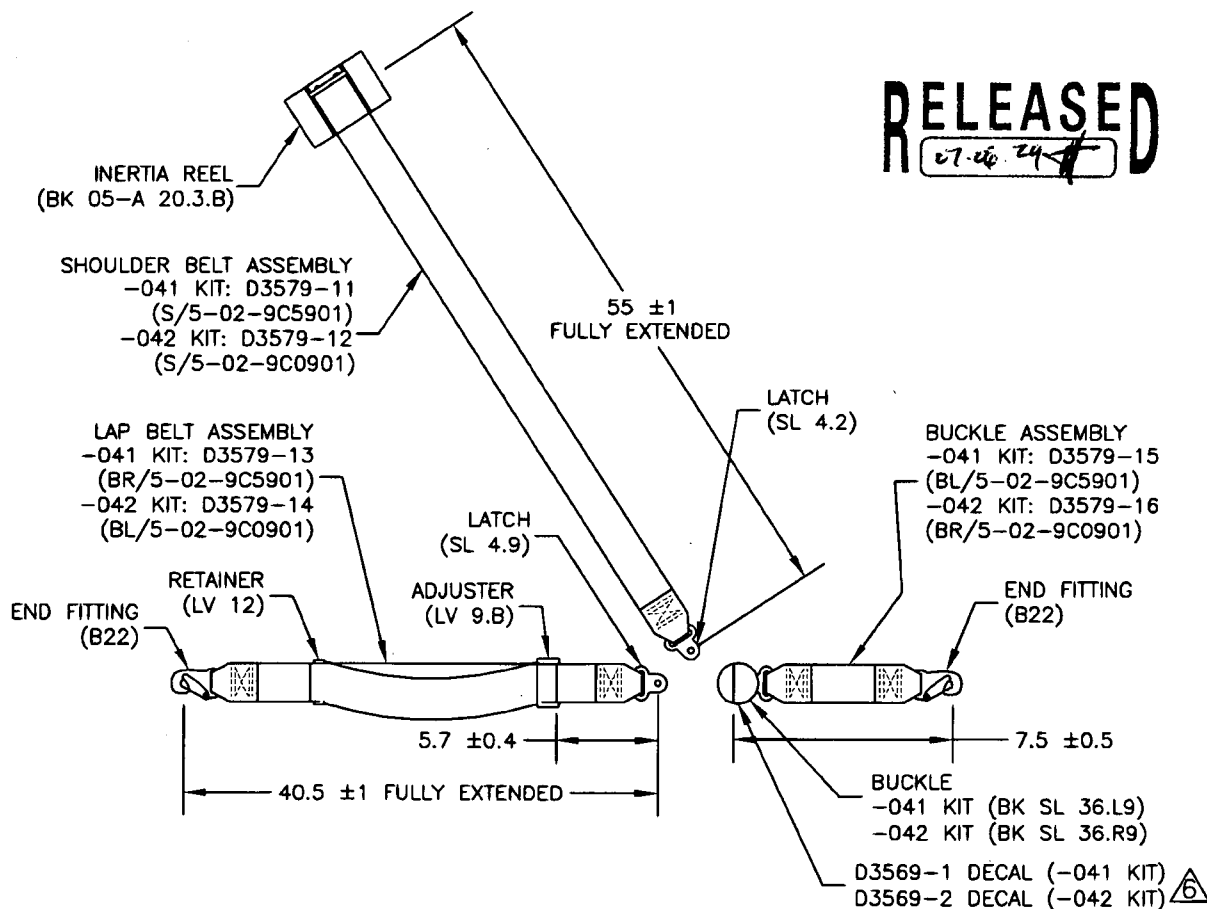
**NOTE:** Date & initial all entries



**DART**

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CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 1 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	
B	07.06.01	CHG REEL FOR -045/-046/-047/-048	
C	07.06.27	ADD D3569 DECALS AND NOTE 6	

## SPECIFICATION CONTROL DRAWING



### D3579-041 SHOULDER HARNESS (SHOWN) D3579-042 SHOULDER HARNESS (OPPOSITE)

#### D3579-041/-042 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE  
MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)  
P/N 5-02-9C0901 (D3579-042)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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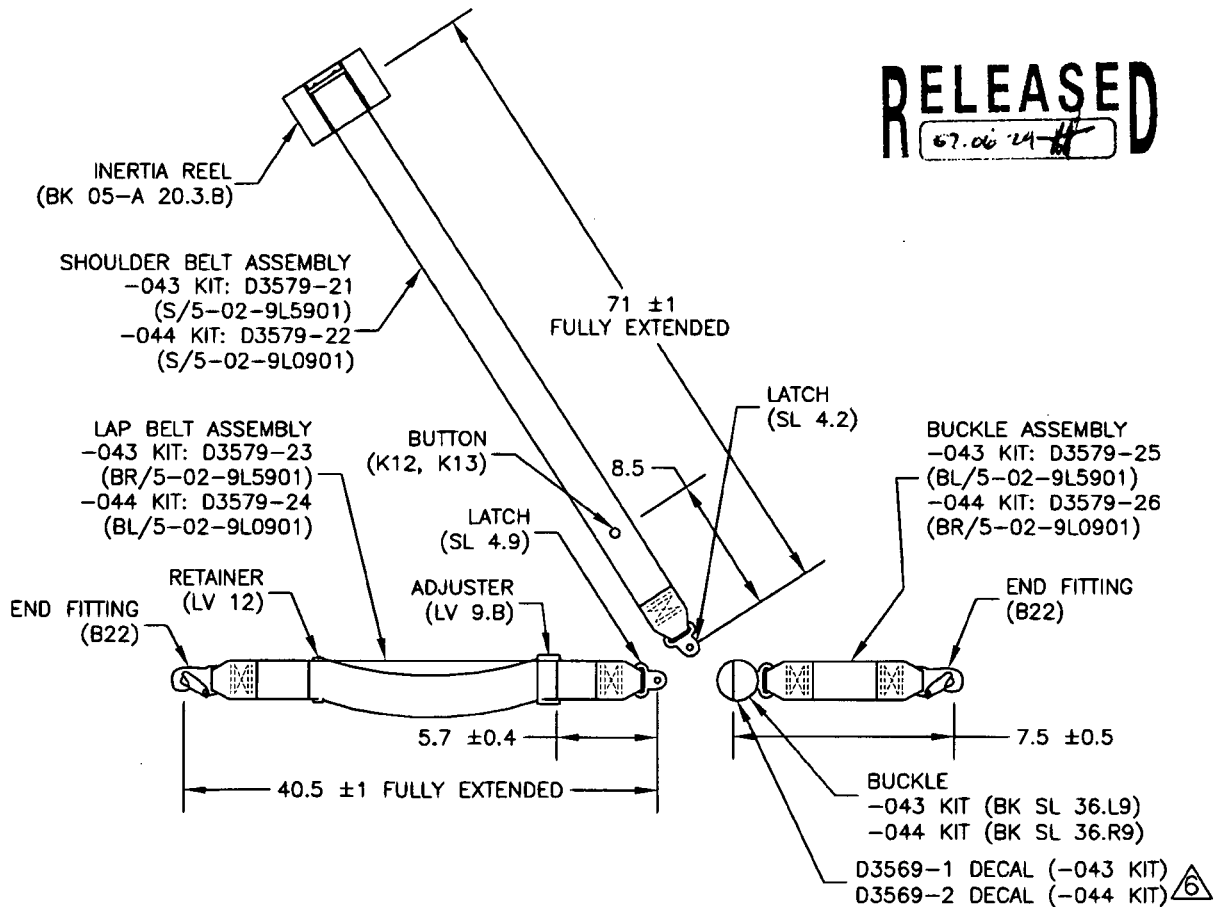
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DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

## SPECIFICATION CONTROL DRAWING



### D3579-043 SHOULDER HARNESS (SHOWN) D3579-044 SHOULDER HARNESS (OPPOSITE)

#### D3579-043/-044 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9L5901 (D3579-043)  
P/N 5-02-9L0901 (D3579-044)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
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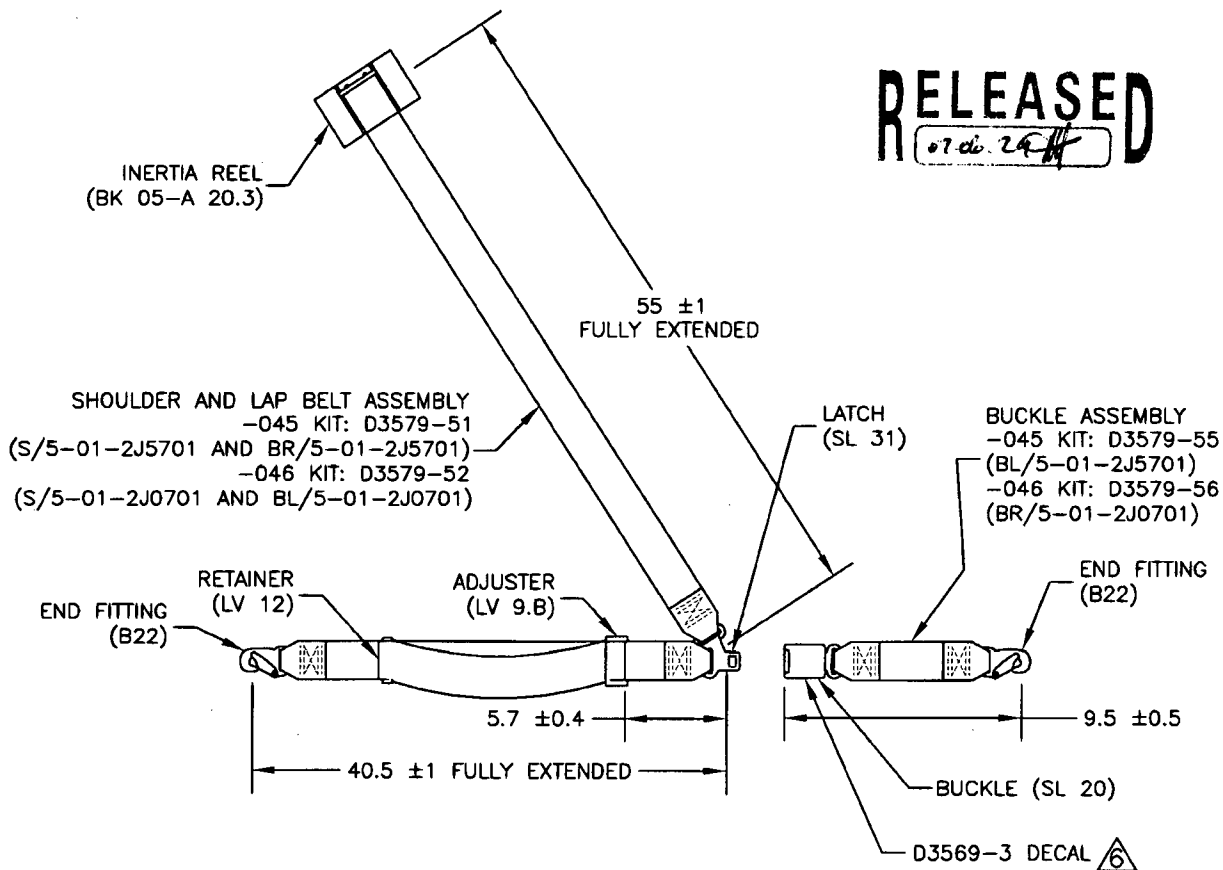
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DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

## SPECIFICATION CONTROL DRAWING



### D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

#### D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE MEETS REQUIREMENTS OF TSO-C114 CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045)  
P/N 5-01-2J0701 (D3579-046)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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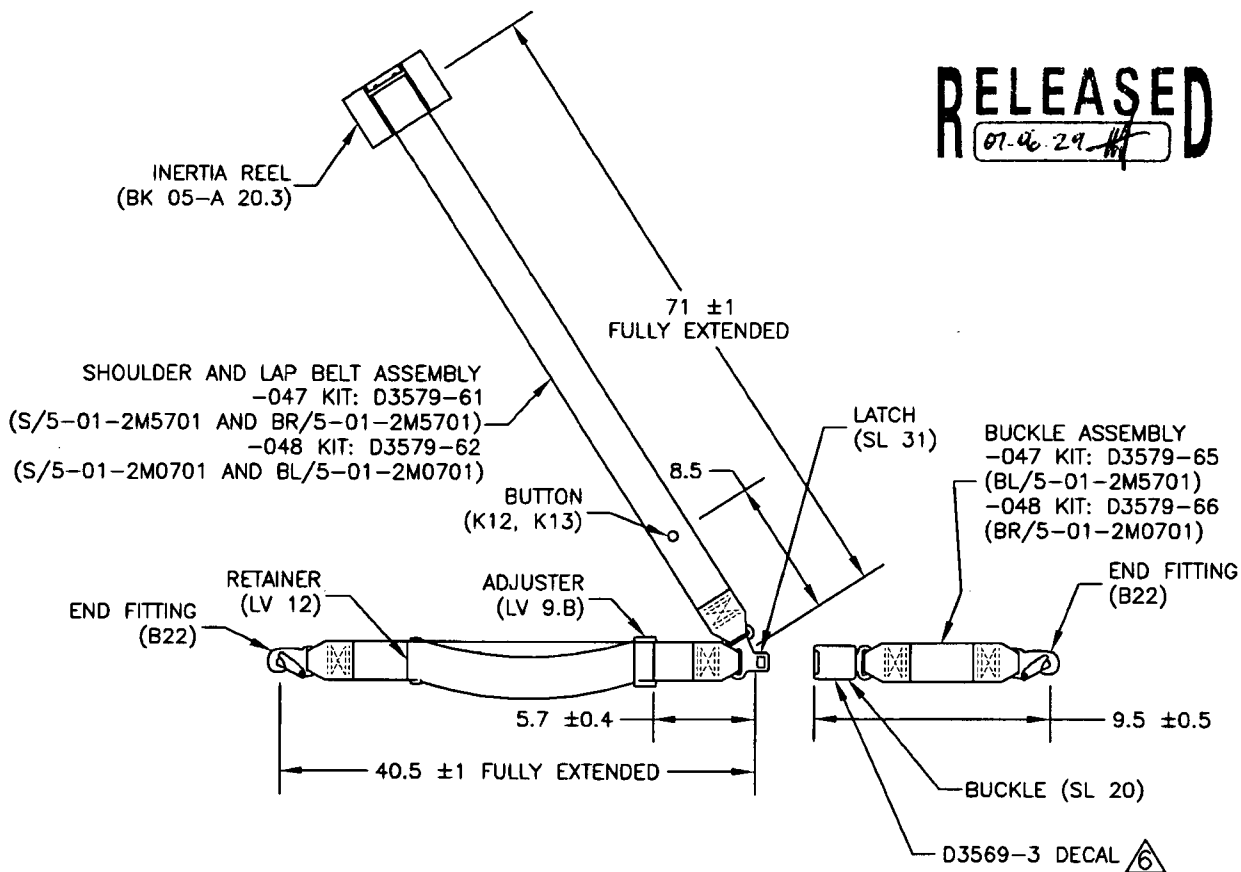
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DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

## SPECIFICATION CONTROL DRAWING

**RELEASED**  
07.06.27

### D3579-047 SHOULDER HARNESS (SHOWN) D3579-048 SHOULDER HARNESS (OPPOSITE)

#### D3579-047/-048 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE MEETS REQUIREMENTS OF TSO-C114 CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2M5701 (D3579-047)  
P/N 5-01-2M0701 (D3579-048)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-047/-048"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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# Packing Slip

15307

**BAE SYSTEMS**

**BAE Systems Safety Products, Inc.**

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

**Bill To**

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

Phone: 613-632-5200 Fax: 613-632-5246

**Ship To**

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

7/1/2009

**Order-  
Line**

**Description**

**Qty Shipped**

DAR09010-1 5-01-2M0701RevA restraint,3- 8 ea  
pt,rh,reel,601black,P/N D3579-  
048

DART AEROSPACE LTD, 613-632-3336 P/N  
D3579-048

DAR09010-2 5-01-2J0701RevA restraint,3- 8 ea  
pt,da40pax,rh,bolt-on,reel,601black,PND3579-  
046

Dart Aerospace Ltd, 613-632-3336 P/N  
D3579-046

Aircraft SN: N/A

Plating: N/A - Not Applicable

Plating P.O.:

Webbing: 601 Black

\*\* Please ship on FedEx Int'l P1 acct# 151793240 \*\*

PO: PO00008910

**Notes:** DAR09010-1/2

**Ship Via:** Fedex Int'l P1

**Tracking #:** 797730331733

**FOB:** Our Plant

# Quality Control / Certification of Conformance

15307

**BAE SYSTEMS**

**BAE Systems Safety Products, Inc.**

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

## Certificate of Conformance

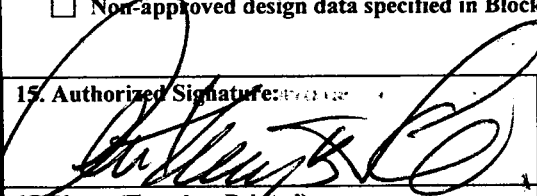
BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality [Signature]

Date 7/1/09

Date of Manufacture 6/09

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

1. Approving National Aviation Authority/Country:  FAA/UNITED STATES		<b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number:  DAR09010-2	
4. Organization Name and Address:  PT 1662CE BAE Systems Safety Products, Inc. 1371 S.W.8 <sup>th</sup> St. Unit #3. Pompano Beach FL, 33069						5. Work Order/Contract/Invoice Number:  DAR09010-2	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 3-pt., da40pax, rh, bolt-on reel, 601 black	5-01-2J0701 RevA	N/A	8	Date Mfg.: 06/09	NEW	
13. Remarks: EXPORT TO CANADA							
14. Certifies the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13  Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): July / 1 / 2009		22. Name (Typed or Printed):		23. Date (m/d/y):	
<b>User/Installer Responsibilities</b>							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.  Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.  Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

**BAE Systems Safety Products Inc.  
MATERIAL ACCEPTANCE TAG**

<b>Part Number:</b>	5-01-2J0701RevA	<b>Quantity:</b>	8.0
<b>Serial Number:</b>	06/09		
<b>Part Description:</b>	restraint, 3-pt, da40pax, rh, bolt-on, reel, 601black, PND3579-046		
<b>P.O./W.O. #</b>	DAR09010-2	Cust. PO#: PO00008910	
<b>Vendor/Shop:</b>	SHOP / GEN		
<b>Inspector:</b>	K. Cincus	<b>Approval</b>	SSPC QC 018
<b>Date:</b>	7/1/09		

*Sorloz102*